


	Ref : Preliminary Data Sheet Date:			
Customer	SE Name. :		Location:	
	Customer Name:			
	Address:			
	Contact Person:		Tel / Fax:	
	Annual Potential:		(for bonded abrasives)	
Wheel Data				
	Dimension [mm]:	Dia.	Bore:	Thickness ROS
	Specification:		Supplier:	
	Landed Price:			
	Wheel speed (m/s) :	80 m/sec.	Monthly quantity:	
Process	Grinding process :			
	Machine producer :		Typ:	
	Wheel speed: [m/s]			
	Coolant type :		Syntico, Castrol	
	Dressing tool :			
	Dressing cycle :		Roughing :	Dressing infeed [mm]:
	Finishing :			
Work piece	Workpiece :		Dimension [mm]:	
	Material :		Stock removal [mm]: mm	
	Condition :		Hardness (HRC,etc.):	
Requirement	Surface finish [μm]:		Profile radius [mm]:	
	Wheel life :		Contact time [s]:	
	Others :			
Trial	Specification :		FA:	on/by:
	Specification :		FA:	on/by:
Remarks			Sketch :	
	Status:			