



# SNAGGING WHEELS

A delicate balance of wheel life and stock removal to eliminate that excess metal.

Commonly used in the smoothing of weld seams, cleaning of castings, surface preparation for painting or plating and billet conditioning.

## Sak Abrasives Ltd.



### User segments

- Foundry & Metal fabrication
- Welding & Construction
- Steel mills
- Shipyards & Railways
- Earth moving equipment

### The TOPLINE advantage

- Heavy duty versatility: Wheels for a wide range of materials
- Performance: Perfect balance of stock removal and wheel life

### TOPLINE Recommendations

Material	TOPLINE specification
Low alloy steel, manganese	1A 46 P5 BT 1A 16 S3 BT
Non ferrous metals, cast iron & chilled iron	5C 16/20
Steel, cast steel	1A 16/20

Abrasive	Grit	Type	Bond		
1A	16, 20, 60, 143	1	BT		
Dia. (In.)	Thick. (In.)	Bore (In.)	Dia. (mm)	Thick. (mm)	Bore (mm)
4	3/4	1/2	100	20	12.7
6	3/4, 1	5/8	150	20, 25	15.88
8	2/5	1 1/4	200	10	31.75
12	1 5/8	1 1/4, 1 1/2	300	40	31.75, 38.1
14	1 5/8	1 1/2	350	40	38.1
14	2	2	350	50	50.8
16	2	1 1/2	400	50	38.1
16	2	2 - 6	400	50	50.8 - 152.4
16	2 5/8	6	400	65	152.4
18	2	2	450	50	50.8
20	3	8	500	75	203.2

Abrasive	Grit	Type	Bond		
5C	16, 20	1	B		
Dia. (In.)	Thick. (In.)	Bore (In.)	Dia. (mm)	Thick. (mm)	Bore (mm)
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